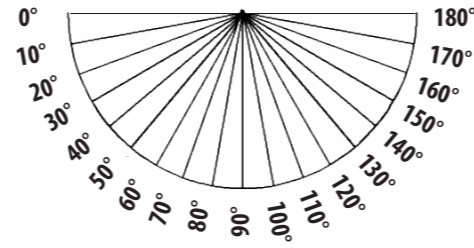


1. Achinsky Glinoziemskij Kombinat, 3.5Mt/yr
2. Alzem, Goluha, Zarinsky Region, 0.26Mt/yr
3. OOO Atakaycement OJSC (Inteko), Gayduk, Novorossiysk, 0.6Mt/yr
4. OAO Sucholoshskcement (Dyckerhoff/Buzzi Unicem), Suchoi Log, 1.8Mt/yr
5. Eurocement Holding AG Belgorodsky Cement Plant, Belgorod West, 2.6Mt/yr
6. Eurocement Holding AG, Katavsky Cement Plant, Katav, Ivanovsk, Chelyabinsk Region, 1.5Mt/yr
7. Eurocement Holding AG, Kavkazement Plant, Karachaevo, Cherkessk Region, 2.6Mt/yr
8. Eurocement Holding Co, Lipetskement OJSC Plant, Lipetsk, 1.6Mt/yr
9. Eurocement Holding Company, Maltoovsky Portland Cement Plant, Bryansk, 4.0Mt/yr

10. Eurocement Holding AG, Mikhailovcement OJSC Plant, 1.8Mt/yr
11. Eurocement Holding AG, Oskolcement Plant, Belgorod Region, 3.7Mt/yr
12. Eurocement Holding AG, Pikalyovsky Cement Plant, Pikalyovo, 2.7Mt/yr
13. Eurocement Holding AG, Podgorensky Cementnik Plant, Podgornoye, 0.8Mt/yr
14. Eurocement Holding AG, Savinsky Cement Plant OJSC, Arkhandelskaya, 1.4Mt/yr
15. Eurocement Holding AG, Ulyanovskcement Plant, Novoulyanovsk, 2.4Mt/yr
16. Eurocement Holding AG, Zhigulovskiye Stroymaterialy Plant, Samara, 1.9Mt/yr
17. Gornozavodskcement OJSC, Gornozavodsk, 2.7Mt/yr



Above - Figure 3: Map of Russia showing major cities, neighbouring countries and integrated cement manufacturing plants.^{14,15}

18. HeidelbergCement, OAO Cesla, Slantsy, 1.2Mt/yr
19. Holcim (Russia), Shurovsky Cement Plant, Kolomna, 1.3Mt/yr
20. Iskitimcement OJSC (RATM), Iskitim, 2.6Mt/yr
21. Kamensky Cement Plant OJSC, Kamensk, 0.61Mt/yr
22. Kuznetsky Cement Plant OJSC Kemerowski, 1.0Mt/yr
23. Lafarge Russia, Uralcement Plant, Korkino, 2.3Mt/yr
24. Lafarge Russia, Voskresenskement Plant, Voskresensk, 1.0Mt/yr
25. Magnitogorski Cementno Ogniepnornij Zawod, Magnitogorsk, 1.0Mt/yr

26. Norilskaya Mining Co. OJSC, Norilskaya Plant, Norilsk, 0.7Mt/yr
27. Novoroscement OJSC, Novoroscement Plant, Novorossiysk, 4.0Mt/yr
28. Novotroitsky Cement Plant OJSC, Novotroitsk, 1.2Mt/yr
29. OAO Mordovcement, Mordovcement Plant, Chamzinsky, 3.45Mt/yr
30. Podolsk-Cement OJSC, Podolsk, 0.33Mt/yr
31. Renman, 1.2Mt/yr
32. Rosagropromstroy Corporation Regionreservcement Ltd, Sengily, 0.08Mt/yr

33. JSC Sebyrakovcement, Mikhaylovka, 2.4Mt/yr
34. Sibirsky Cement Holding, Angarsk, 0.9Mt/yr
35. Sibirsky Cement Holding, Krasnoyarsk, 0.93Mt/yr
36. Sibirsky Cement Holding, Timluis, 0.66Mt/yr
37. Sibirsky Cement Holding, Topki Village, 3.0Mt/yr
38. SODA OJSC, Sterlitamak, 0.83Mt/yr
39. Spasskement OJSC, Primorye Territory, 3.0Mt/yr
40. Teploozyorsk Cement Plant, Teploozyorsk, 0.8Mt/yr
41. OOO Verhnebakansky OJSC, Krasnodarsky Krai, 0.3Mt/yr

42. OAO Volkscement (Holcim), Volsk, Saratov Region, 2.5Mt/yr
43. Volsky Asbestos-Cement, Products OJSC, Volsk, 0.2Mt/yr
44. Vorkutinsky Cement Plant OAO, Vorkuta, 0.45Mt/yr
45. Yakutcement OAO, Mokhsogolokh, 0.37Mt/yr
46. Yashkinsky Building Materials Plant OJSC, Yashkino, 0.4Mt/yr
47. Nizhny Novogorod Cement Group, Nizhny Novogorod, 2Mt/yr (To be commissioned in 2014)
48. Eurocement Group AG, Nevyansky, 1.1Mt/yr
49. OAO Shurovsky Cement (Holcim), 1.5Mt/yr

50. Eurocement Holding, Voronezh, 2.2Mt/yr (Under construction)
51. Development at Verkhnebakansky, 2.3Mt/yr (Under construction)
52. China Triumph Engineering, 4.5-6Mt/yr (Proposed)
53. LSR Group, Slantsy, 1.86Mt/yr (Under construction)
54. Oryol Stroy Tech, Verkhovskiy (Under construction)
55. Lafarge, Kaluzsky Plant, Kaluga, 2-4Mt/yr (Under construction)
56. Uglegorskement, Project (Under construction)
57. HeidelbergCement, Tula Plant, Tula, 1.8Mt/yr.
58. Kaluga Cement Plant LLC, Kaluga

Below - Table 2: Summary statistics for the Russian cement industry.

Integrated plants (2010) ¹⁶	51
Capacity (2011) ¹⁷	83.5Mt/yr
Consumption/capita (2010)	352kg
Consumption/capita (2014) est. ¹⁸	>500kg
Global capacity rank (2010) ¹⁴	10th
Cement projects	9